

Application Guidelines

PRINTING & TRANSFERRING INSTRUCTIONS using an Iron

- Printing and Preparing Image.
 - The whiter/smooth surface (without back print) is the imaging side of the paper.
 - Print design on the paper as normal image viewing (not as mirror image).
 - Refer to printer settings (below); single-sheet feeding is recommended.
 - Before printing final image, produce on economy grade paper to test for layout/design.
- Cut Out Design.
 - Do not leave a margin around edge of the image.
 - Round off edges to avoid corner liftoff after washing.
- Peel Off Grid Backing Paper.
 - Remove backing paper by carefully tearing a corner and peeling away from the face/image or if scored, by peeling away at score line on backside.
- Preparing for Transfer.
 - Heat iron (without steam) to maximum cotton setting.
 - Fabric should be 100% cotton; iron first if necessary to ensure flatness.
 - Let fabric cool before ironing transfer image; lay fabric on hard, smooth surface.
 - Place transfer paper with design facing upwards in desired position on fabric.
 - Cover image with enclosed overlay paper.
- Ironing/Transferring Image.
 - Apply hot, dry iron and follow guidelines below for pressure and ironing time.
 - Iron with non-stop motions from top to bottom and side to side.

Hand Iron Transfer

Fabric Color	Print Side	Printing	Silicon Sheet	Temp. (o C)	Ironing Process	
889.55 Dark	Up	Normal	Yes	Hottest Cotton	Step 1	Step 2
					Light Pressure	Firm Pressure
					1/4 page	30 sec
					1/2 page	60 sec
					Full page	90 sec

- Peel & Wear.
 - Allow fabric to cool completely, then smoothly and evenly peel away overlay paper.
 - Touch up portions of image by covering with overlay paper again and ironing over area(s).

OTHER INFORMATION

- Adult supervision is recommended for children; use in a well-ventilated area.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)

- Wait at least 24 hours before washing.
- Fabrics should be machine washed separately inside out (first time only) in cool or cold wash setting.
- No bleach.
- Immediately remove garments from washer. Colors may bleed if left wet to long.
- Tumble dry at warm setting.
- To re-iron fabric after washing, do not iron directly on transferred image.

PRINTING & TRANSFERRING INSTRUCTIONS using a Heat Press



- Printing and Preparing Image.
 - The whiter/smooth surface (without back print) is the imaging side of the paper.
 - Print design on the paper as normal image viewing (not as mirror image).
 - Refer to printer settings (below); single-sheet feeding is recommended.
 - Before printing final image, produce on economy grade paper to test for layout/design.
- Cut Out Design.
 - Do not leave a margin around edge of the image.
 - Round off edges to avoid corner liftoff after washing.
- Peel Off Grid Backing Paper.
 - Remove backing paper by carefully tearing a corner and peeling away from the face/image or if scored, by peeling away at score line on backside.
- Preparing for Transfer.
 - Prepare heat press at 175°C or refer to your manufacturer's specifications.
 - Fabric should be 100% cotton; press first if necessary to ensure flatness, then let cool.
 - Place transfer paper with design facing upwards in desired position on fabric.
 - Cover image with enclosed overlay paper (which can be used a couple of times).

Heat Press Transfer

Fabric Color	Print Side	Printing	Silicon Sheet	Temp. (o C)	Pressure	Time (sec.)
889.55 Dark	Up	Normal	Yes	174	Medium	20

*These are recommended guidelines only. Please refer to your manufacturer's conditions since all Heat Presses function differently.

- Peel & Wear.
 - Allow fabric to cool completely, then smoothly and evenly peel away overlay paper.

OTHER INFORMATION

- Use in a well-ventilated area.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)

- Wait at least 24 hours before washing.
- Fabrics should be machine washed separately inside out (first time only) in cool or cold wash setting.
- No bleach.
- Immediately remove garments from washer. Colors may bleed if left wet to long.
- Tumble dry at warm setting.
- To re-iron fabric after washing, do not iron directly on transferred image.

Recommended Printer Settings

This information may be updated without prior notice.

Printers	Print Mode Settings	Print Quality
HP	HP Iron-on Transfer	Normal or Best
EPSON	360 dpi Ink Jet Paper or Photo Quality Paper	360 or 720 dpi
CANON	T-Shirt Transfer	Default Settings
LEXMARK	Iron-on Transfer	Best (600 or 1200 dpi)

Trouble Shooting Guide

- Backing paper does not peel off easily : Tear edge to begin peeling process.
- Colors are bleeding/feathering : Reduce amount of ink coverage in the printer settings or Do not expose to moisture.
- Colors are fading : Reduce ink coverage in the printer settings.
- Seems to have cracks and edges are peeling : Follow the instructions carefully – use strong pressure, the right amount of heat, and the right length of ironing time. Remember large images need more time.
- Edge lift off : Make sure the edges are rounded. Sharp edges have tendency to lift off especially after multiple washes.